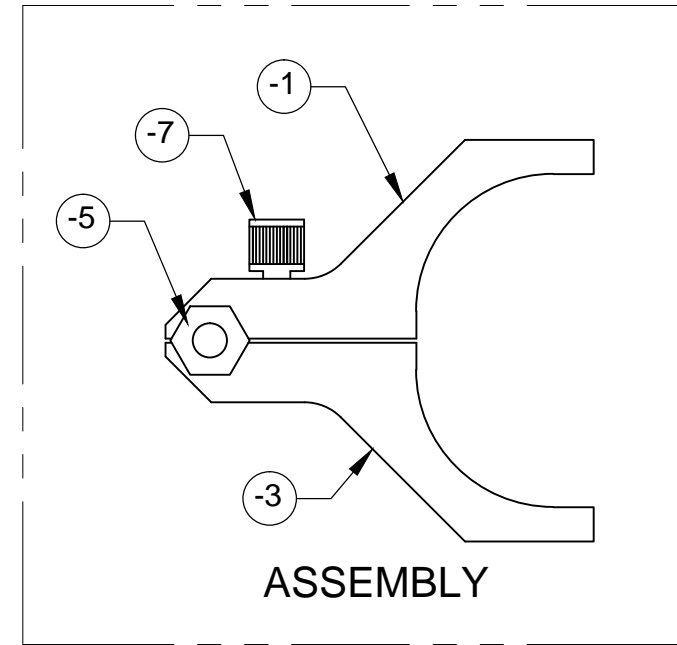
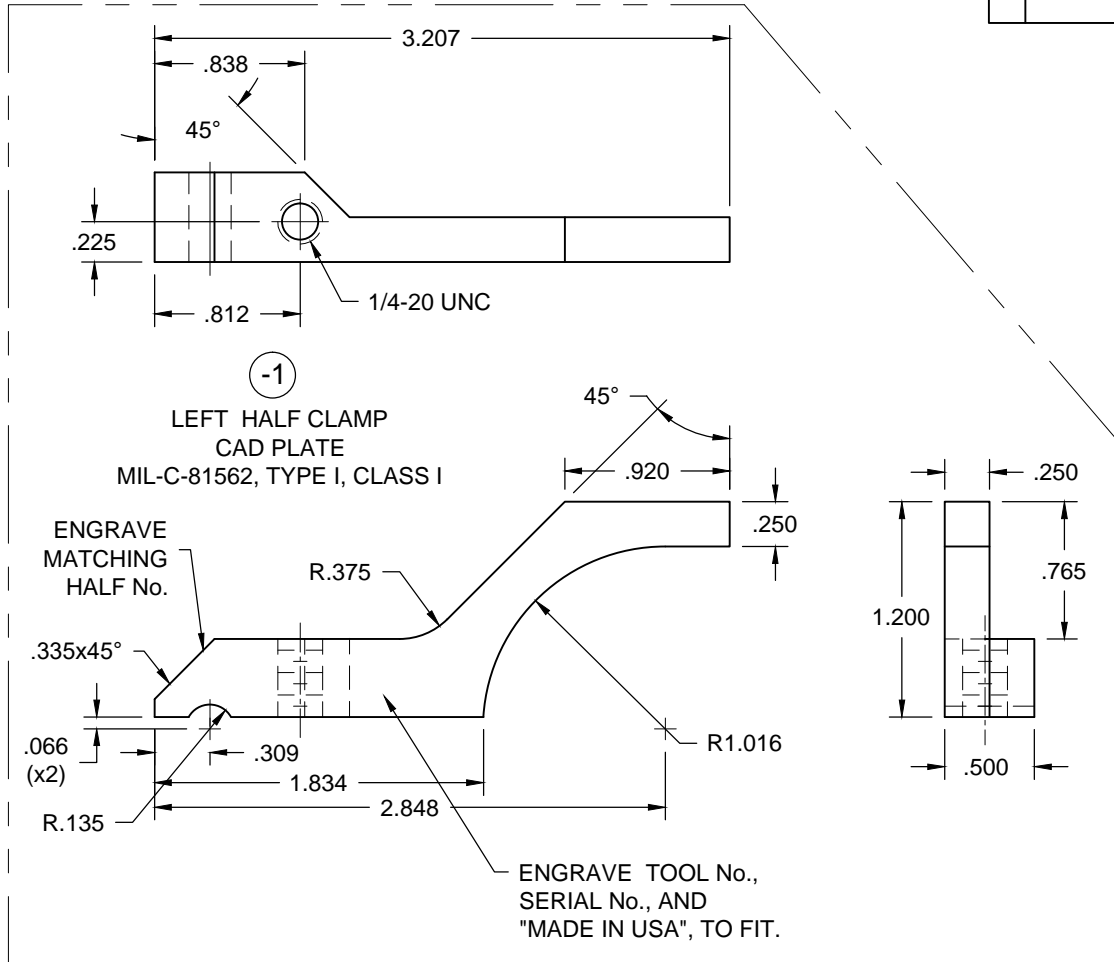


REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTES

1. MARK MATCHING HALF CLAMPS.
2. ORIGINAL TOOL No. 412-240-011-101
3. -1 & -3, TEST PIECES RC 34,
-5 TEST PIECE RC 36.

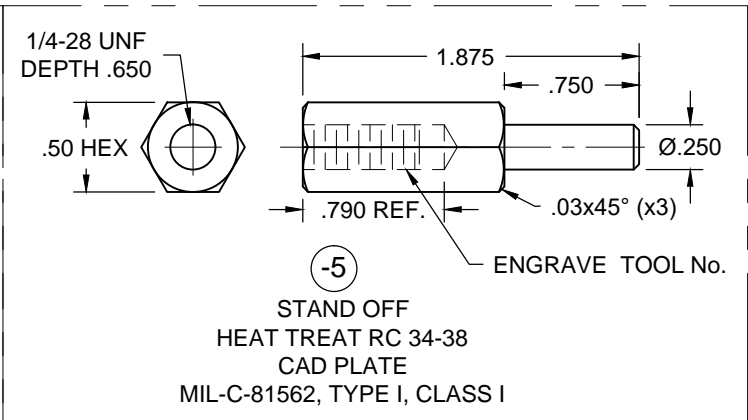
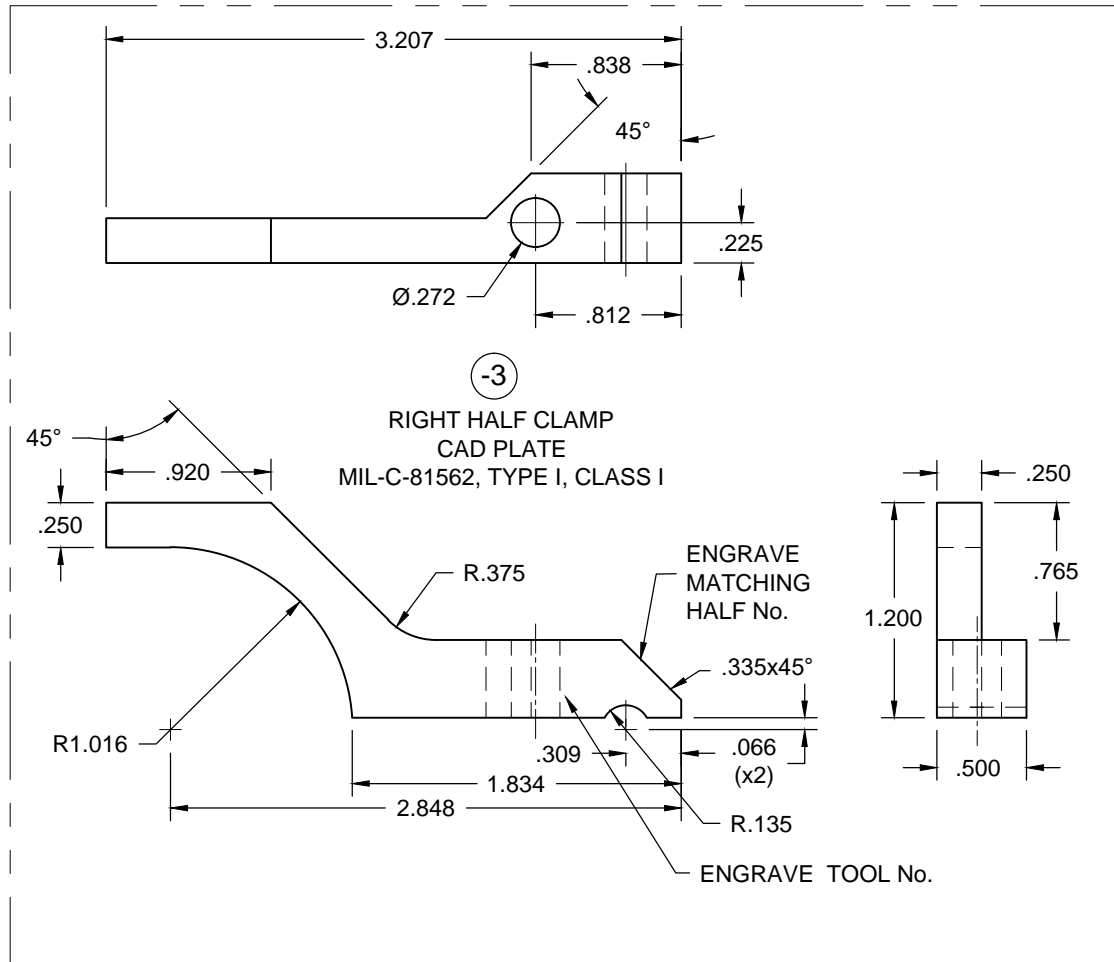
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ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	LEFT HALF CLAMP	4140 Q&T	1/2 x 1-1/4 x 3-3/8	1
			-3	1	RIGHT HALF CLAMP	4140 Q&T	1/2 x 1-1/4 x 3-3/8	2
			-5	1	STAND OFF	4140 HEXAGONAL	1/2 x 2	2
			-7	1	SOCKET HEAD CAP SCREW		MS16998-45	1

RED BARN MACHINE	
TITLE	
CLAMP	
DWG NO.	REV
RBT400243	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED	
HEAT TREAT	SEE PART
FINISH SPEC	SEE PART
USED ON MODEL	
BELL 412	
SCALE	DATE
NTS	7-23-09
SHEET	1 of 2

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



RED BARN MACHINE	
TITLE CLAMP; PARTS	
DWG NO. RBT400243-3 & -5	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS .XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-23-09
SHEET 2 of 2	